

# smartline

## *Installation, Operating and Servicing Instructions*

**SLE 130 / 160 / 210 / 240 / 300**



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# WARNINGS

## WHO SHOULD READ THESE INSTRUCTIONS

These instructions should be read by:

- the specifying engineer
- the installer
- the user
- the service engineer

## SYMBOLS

The following symbols are used in this manual:



Essential instruction for the correct operation of the installation.



Essential instruction for the safety of persons and the environment.



Danger of electrocution.



Danger of burns

## RECOMMENDATIONS



- Please, read carefully this manual before installing and commissioning the tank.
- It is prohibited to carry out any modifications to the inside of the appliance without the manufacturer's prior and written agreement.
- The product must be installed and serviced by trained engineers, in compliance with current standards.
- The installation must comply with the instructions in this manual and with the codes and standards governing systems for the production of hot water.
- Any failure to follow instructions relating to tests and test procedures may result in personal injury or risks of pollution.
- To guarantee safe and correct operation of the appliance, it is important to have it serviced and maintained every year by an approved installer or maintenance company.
- In case of anomaly, please call your service engineer.
- The parts may only be replaced by genuine factory parts. You will find a list of the spare parts and their reference number ACV to the end of this document.



- It is important to switch the tank OFF before carrying out any work.
- There are no user accessible parts inside the tank casing.

## APPLICABLE STANDARDS

The appliances carry the **CE** mark in accordance with the standards in force in the various countries.



## WARNINGS

This documentation is part of the information delivered with the appliance and must be given to the user and stored in a safe place!

An approved installer must carry out the assembly, commissioning, maintenance and repair of the system, in accordance with current standards in force.

ACV shall not accept any responsibility for damage caused by non-compliant location of the system or by use of the parts or connections not approved by ACV for this application.



The manufacturer reserves the right to change the technical characteristics and specification of its products without notice.



The availability of some versions and their accessories is market dependant.

## PACKING

Units are shipped ready to install, tested and packaged in a carboard box.

### *Contents of the package*

- One hot water tank.
- One multilingual technical instruction manual.

# INTRODUCTION

## DESCRIPTION OF FUNCTION

### “Tank-in-Tank” system

“Tank-in-Tank” is a heat exchanger with a built-in accumulator, made up of two concentric tanks: the inner tank contains domestic water to be reheated (secondary) and the outer tank contains the heating fluid (primary) which circulates between the two tanks and transfers its heat to the domestic water.

### Domestic Hot Water cylinder

The inner tank is the heart of the tank: it is subject to the aggressiveness of the supply water, to high pressures and to variations in temperature. This tank is made of solid chrome-nickel stainless steel (*stainless steel 304 or duplex*), fully welded under argon protection using the Tungsten Inert Gas (T.I.G.) technique.

Before assembly, the convex bottoms are pickled and passivated in order to improve the tank's lifespan and in particular its resistance to corrosion. The shell is corrugated all the way up using an exclusive manufacturing process. This design gives considerable resistance to pressure and limits the adherence of lime scale by allowing the tank to expand and contract.

### Outer tank

The outer tank containing water from the primary circuit arriving from the boiler, is made of carbon steel STW 22.

### Thermal Insulation

This is carried out using high density injected polyurethane foam, 50 mm containing no CFCs.

### Lining

The tank is covered using polypropylene, a plastic material which offers a high resistance to shocks and which is also very pleasing to the eye.

### Optional heating element for SLE

The **SLE** tanks can be installed with a self-controlled heating element with built-in control and safety thermostats. The control thermostat of the tank can not control the heating element.

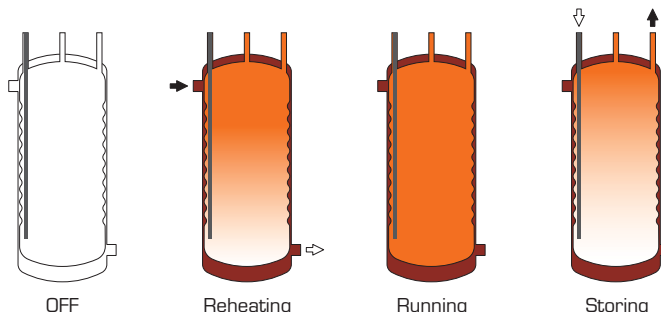
Volt	Amp	Power	Code
1 x 230 V	13	3 kW	10800081
3 x 400 V + N	4.4	3 kW	10800082
1 x 230 V	26	6 kW	10800083
3 x 400 V + N	8.8	6 kW	10800084

1. Auxiliary connection DHW
2. Cold water inlet connection
3. Flow connection (primary circuit)
4. Polypropylene shell
5. Stainless steel tank (DHW)
6. Return connection (primary circuit)
7. Electric heating element (in option)
8. Manual air purge
9. Hot water connection
10. Polypropylene top lid
11. Dry well
12. Polyurethane foam insulation
13. Outer steel tank (primary circuit)
14. Polypropylene bottom lid

## DESCRIPTION OF OPERATION

### Operating cycle

The thermostat is triggered and starts up the pump which circulates the heating water. This water circulates around the inside tank and heats up the domestic water. When the required temperature is reached, the thermostat stops the primary circulating pump.



- Cold Water
- Domestic hot water
- Heating fluid

### Losses when shut down in Watt

Models	$\Delta T = 50^\circ C$	Losses when shut down [Watt]
SLE 130	$\Delta T = 50^\circ C$	79,8
SLE 160	$\Delta T = 50^\circ C$	82,2
SLE 210	$\Delta T = 50^\circ C$	85,6
SLE 240	$\Delta T = 50^\circ C$	88,8
SLE 300	$\Delta T = 50^\circ C$	93,2

Temperature losses with ambient  $T^\circ$  of  $20^\circ C$



# TECHNICAL CHARACTERISTICS

## OPERATING CONDITION

### Maximum service pressure [tank filled with water]

- Heating circuit: 3 bar
- DHW circuit: 10 bar

### Test pressure [tank filled with water]

- Heating circuit: 4,5 bar
- DHW circuit: 13 bar

### Operating temperature

- Maximum temperature: 90°C

### Water quality

- Chlorides: < 150 mg/L [304 Stainless steel]  
< 2000 mg/L [Duplex]
- $6 \leq \text{ph} \leq 8$

Tank characteristics		SLE 130	SLE 160	SLE 210	SLE 240	SLE 300
Total capacity	L	130	161	203	242	293
Primary capacity	L	55	62	77	78	93
Primary fluid flow rate	L/h	2100	2600	3500	4200	5500
Primary pressure drop	mbar	17	22	37	45	51
Heating surface	m <sup>2</sup>	1,03	1,26	1,54	1,94	2,29

Tank performances		SL 100	SL 130	SL 160	SL 210	SL 240
Peak flow at 40°C	L/10'	236	321	406	547	800
Peak flow at 60°C	L/10'	117	161	209	272	370
Peak flow at 40°C	L/60'	784	1063	1349	1820	2360
Peak flow at 60°C	L/60'	384	549	689	913	1100
Constant flow at 40°C	L/h	658	890	1132	1527	2100
Constant flow at 60°C	L/h	320	465	576	769	970
Pre-heating time	minutes	22	22	20	20	22
Power drawn	kW	23	31	39	53	68

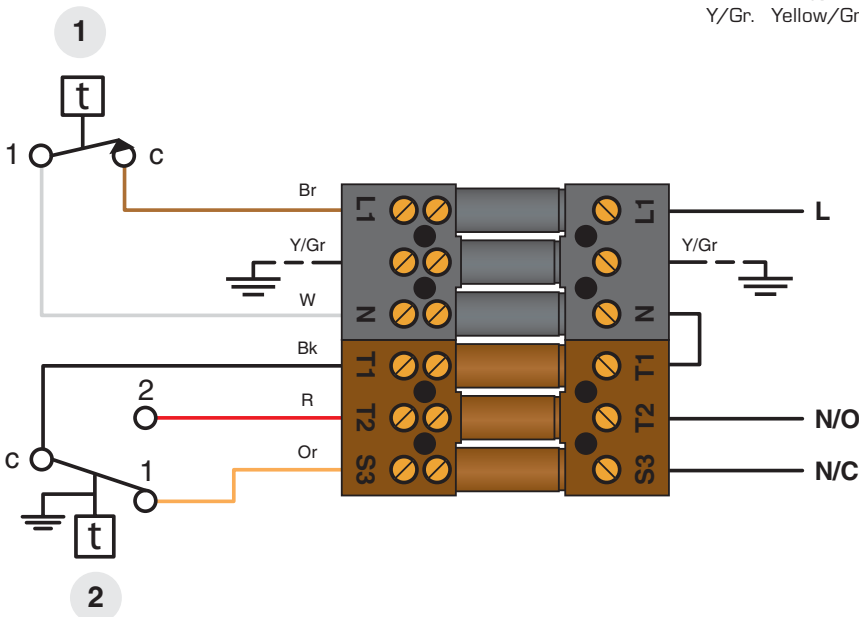
Running conditions: 85°C

Water intake T°: 10°C

## WIRING DIAGRAM

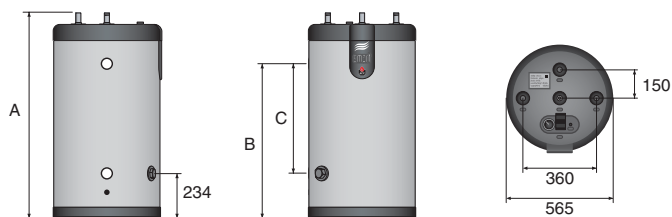
1. Manual reset high limit thermostat [103°C max.]
2. Control thermostat [60/90°C]

- Bk. Black
- Br. Brown
- Or. Orange
- R. Red
- W. White
- Y/Gr. Yellow/Green



# INSTALLATION

DIMENSIONS	SLE 130	SLE 160	SLE 210	SLE 240	SLE 300
A mm	1024	1222	1494	1741	2048
B mm	759	959	1231	1478	1784
C mm	525	725	997	1244	1550
Weight empty [kg]	45	54	66	76	87



## INSTALLATION

This hot water tank should not be installed where it will be exposed to outside weather conditions.

Choose the most appropriate location according to the position of the boiler and the proximity of the domestic hot water distribution system, in order to reduce heat losses and minimise the pressure drops.



Floor standing installation only.

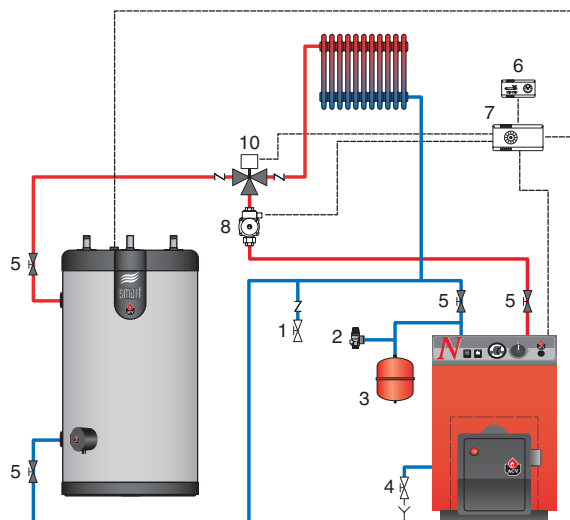
## CENTRAL HEATING CONNECTIONS

### PIPE DIMENSIONS

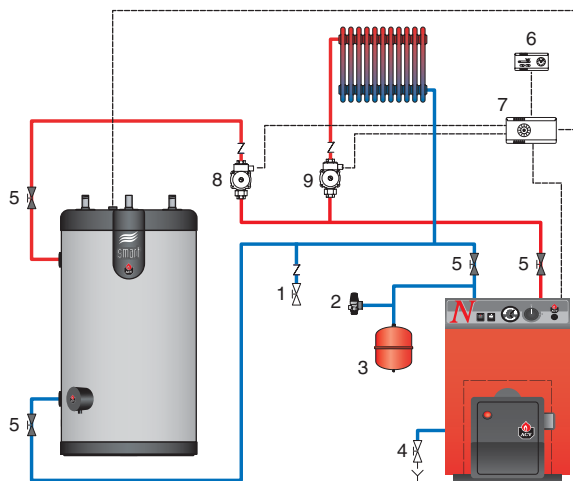
Models	Ø connection (female)
SLE 130	1"
SLE 160	1"
SLE 210	1"
SLE 240	1"
SLE 300	1"

1. System filling valve
2. Safety valve calibrated to 3 bar
3. Expansion vessel
4. Drain cock
5. Isolation valve, heating system
6. Room thermostat
7. Optional boiler control [BC O1 or BC O3]
8. Boiler pump
9. Heating pump
10. 3-ways motorized mixing valve

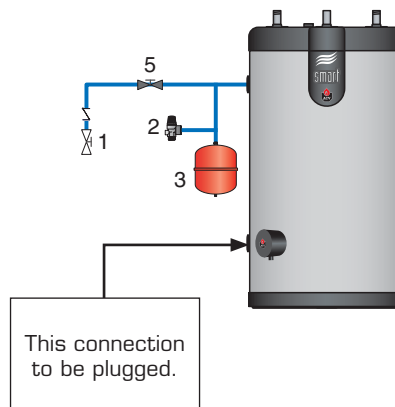
Single tank with three ways motorized mixing valve.



Single tank with primary pump.



SLE tank used as electric domestic hot water heater only



This connection to be plugged.



Do not power the heating element if the outside tank is not filled and drained.

# INSTALLATION

## DOMESTIC HOT WATER CONNECTIONS

### PIPE DIMENSIONS

Models	Cold / hot water connections	Auxiliary connexion
SLE 130	Ø 3/4" [M]	Ø 3/4" [F]
SLE 160	Ø 3/4" [M]	Ø 3/4" [F]
SLE 210	Ø 3/4" [M]	Ø 3/4" [F]
SLE 240	Ø 3/4" [M]	Ø 3/4" [F]
SLE 300	Ø 3/4" [M]	Ø 3/4" [F]

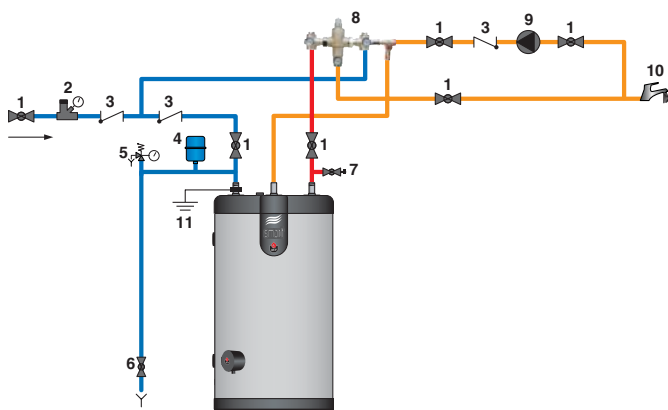
**⚠** The installation of a domestic safety unit is compulsory. In order to avoid water dropping on the tank, the domestic safety unit should not be placed directly above the tank.

The third domestic water outlet can be used as a return from the domestic hot water circulation loop.

Mains water kits could be in some countries due to approval regulations.

To avoid all risk of corrosion connect the sanitary tank directly in the earth.

1. Isolating valve
2. Pressure reducer
3. Non-return valve
4. Expansion tank
5. Safety valve
6. Drain cock
7. Air vent
8. Thermostatic mixing valve
9. Circulation pump
10. Drawoff point
11. Earth connection



## Recommendations

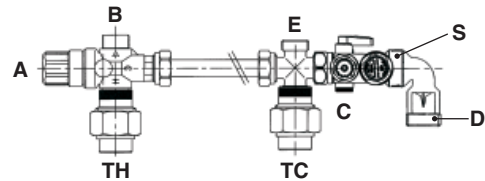
- The pipe feeding the tank with cold water must be fitted with a safety unit comprising at least the following:
  - An isolating valve [1]
  - a non-return valve [3]
  - a safety valve [5]: *(set to < 10 bar)*
  - a sanitary expansion vessel of appropriate dimensions.
- When the operating pressure exceeds 6 bar a pressure reducer [2] must be installed before the safety unit.
- Union fittings are recommended for easy removal of the connections. Ideally the "dielectric" version is preferable in order to protect the connections against corrosion in the presence of dissimilar metals such as copper and galvanised steel.
- The installation of an expansion vessel avoids safety valve runoff (loss of water).
- Domestic hot water expansion vessel capacity:
  - 8 Litres: for the following models: 130 / 160
  - 12 Litres: for the following models: 210 / 240 / 300



Please see the technical instruction manual of the expansion vessel's manufacturer for further details.

## Domestic hot water kit

- A. Thermostatic mixing valve
- B. Mixed water outlet
- C. Cold water inlet
- D. Drainage connection
- E. Expansion vessel connection
- S. Safety unit
- TH. Outlet hot water tank
- TC. Inlet cold water tank



# COMMISSIONING



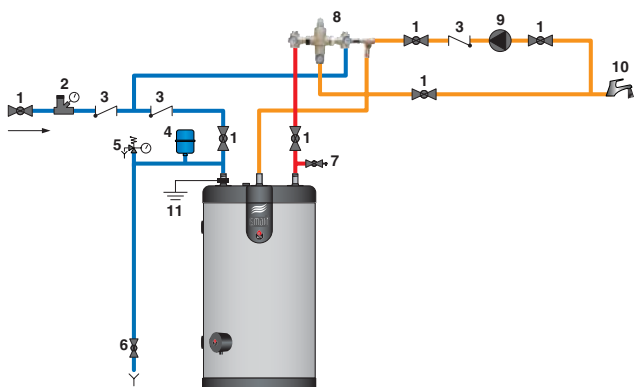
Before pressurising the central heating tank (primary) you should first pressurise the domestic hot water tank (secondary).

Both the domestic hot water tank and the central heating tank must be filled before using the tank.

## FILLING THE TANK

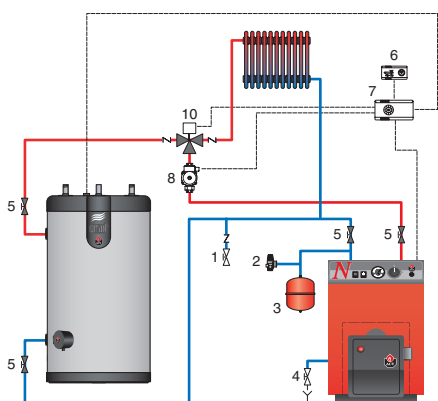
### Domestic hot water tank

1. Close the drain cock [6] of the DHW circuit.
2. Open the isolating valve [1] of the DHW circuit for the filling.
3. Bleed the air in the circuit by turning on a nearby hot water tap [10]. Fill the tank until the flow rate stabilises.
4. Turn off the hot water tap [10].



### Central heating tank

1. Close the drain cock [4] on the tank's primary circuit.
2. Open the isolation valves [5] on the central heating circuit connected to the boiler.
3. Bleed the air in the circuit by opening the air vent located on the upper part of the tank.
4. Follow the instructions supplied with the boiler for filling.
5. When the tank is full and the air has been removed, the bleed valve should be closed.



Ensure that the bleed valve is properly sealed.

6. If any antifreeze is needed in the primary circuit it must be compatible with Public hygiene rules and not be toxic. A food-type Propylene Glycol is recommended. Consult the manufacturer to ensure that the antifreeze is compatible with the tank's construction materials.



Never use car antifreeze or undiluted antifreeze. This can cause serious injury, death or damage to the premises.

## WHAT TO CHECK START-UP?

- Safety valves (domestic hot water) and (central heating) correctly installed and discharge connected to the drains.
- Domestic hot water tank and primary circuit filled with water.
- Air bleed correctly carried out on both circuits.
- Air valve sealed.
- Both hot and cold water pipes correctly connected to the tank's hot water circuit.
- Heating feed and return correctly connected to the tank.
- The electrical cabling is correct.
- The tank's thermostat is set according to the instructions shown in § "Setting the thermostat".
- Connections checked and free of leaks.

## SETTING THE THERMOSTAT

### Factory settings

The thermostat of the tank is factory preset to the minimum recommended by the standards, over a range of settings from 60 to 90°C.

To increase the temperature: turn the button clockwise.  
To reduce the temperature: turn the button anticlockwise.

When adjusting the tank's thermostat, make sure that the boiler temperature is set to a value at least 10°C higher than tank's thermostat.

## Recommendations



There is a risk that bacteria including "Legionella pneumophila" may develop if a minimum temperature of 60°C is not maintained both in storage and in the hot water distribution network.



There is a risk of scalding from hot water!  
ACV recommends the use of a thermostatic mixing valve set to provide water at 60 °C or less.

- The water heated to wash clothes, dishes and for other purposes can burn and cause serious injury.
- Children, the elderly, the sick or the disabled are the most at risk from burns due to very hot water. Never leave them on their own in a bath or under the shower. Never allow young children to turn on hot water taps or fill their own baths.
- Set the water temperature appropriately according to the intended use and plumbing codes.



When repeatedly drawing small amounts of hot water, a "stratification" effect may develop in the tank. The upper layer of hot water may then reach very high temperatures. A thermostatic mixing valve will stop water at excessively high temperatures reaching the outlets.



## PERIODICAL CHECKS BY THE USER

- Check the pressure of the boiler's pressure gauge: it should be between 0.5 and 1.5 bar.
- Carry out a monthly visual inspection of the valves, connections and accessories in order to detect any leaks or malfunctions.
- Periodically check the air valve located on the upper part of the tank to make sure that it is not leaking.
- If you notice anything unusual, contact a technician or your heating engineer.

## ANNUAL SERVICE

The annual service, carried out by a technician, must include the following:

- Checking the air valve:  
The air bleed can lead to water being added to the system. Check the pressure on the boiler's pressure gauge.
- Manually activate the domestic hot water safety valve once a year. This operation will lead to a discharge of hot water.



**Before drawing any hot water through the safety unit, make sure that the discharge goes directly to the drain in order to avoid any risk of burning or damage.**

- The discharge pipe should be open to the atmosphere.
- If the safety unit occasionally "drips" this may be due to an expansion problem or to clogging of the valve.
- Follow the circulator's maintenance instructions.
- Check that the valves, cocks, controllers and any electrical accessories installed are working properly (*see the manufacturer's instructions if necessary*).

## EMPTYING

### Recommendations



Empty the tank if it is to be switched off for the winter and there is a risk of frost conditions exposure.

If the central heating water (primary circuit) contains any antifreeze, only the domestic hot water should be drained.

Before draining off the domestic hot water, insulate the tank to bring the central heating pressure (primary circuit) down to 1 bar, in order to protect the tank against a risk of collapsing.

If the central heating circuit does not contain any antifreeze, both the central heating and hot water circuits should be drained.

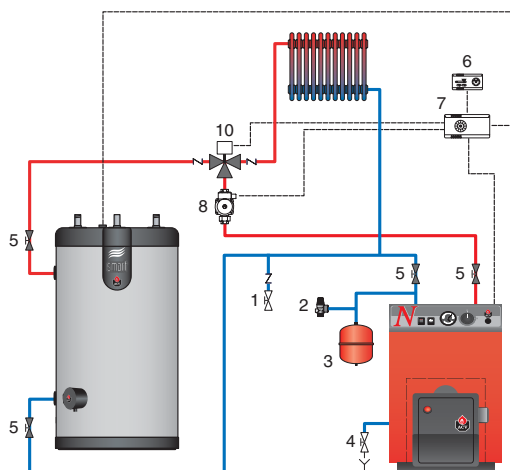


**BE CAREFUL!**  
Risk of scalding while emptying the tank.

## Central heating tank

To empty off the primary circuit:

1. Switch off the electrical power supply to the tank.
2. Connect a hose to the drain valve [4].
3. Open the drain valve [4] and drain the hot water off.
4. To speed up the process, open the air vent located on the upper part of the tank.
5. When the emptying is finished, close the drain cock again then screw the air valve up again.



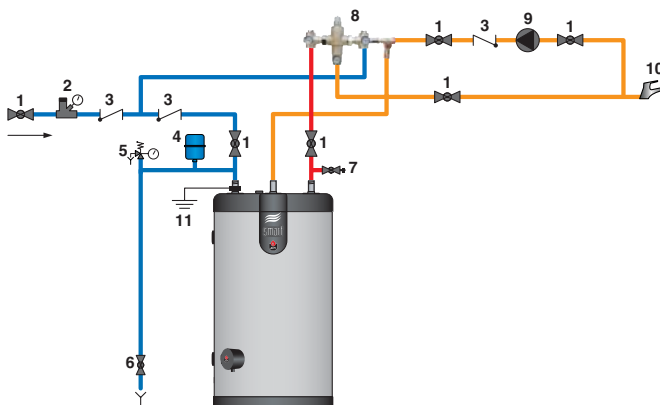
## Domestic hot water tank

To empty the domestic hot water tank:

1. Switch off the electrical power supply to the tank.
2. Close the isolation valve [1].
3. Open the drain cock [6] and the air vent [7].
4. Allow the water to flow out into the drain.
5. After emptying, return the valves to their initial positions.

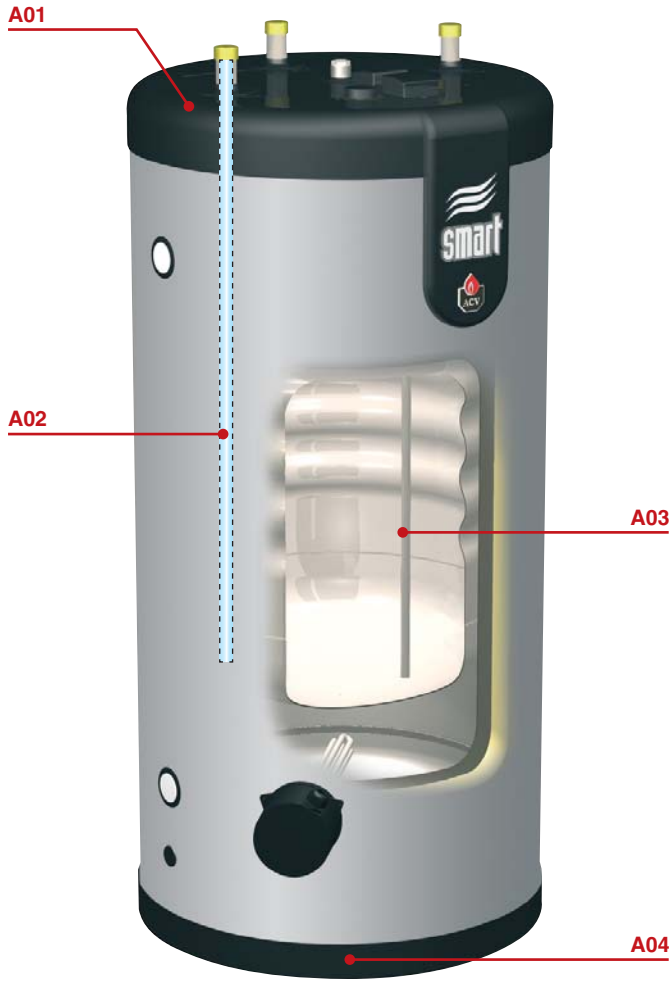







In order to allow emptying the valve [6] must be located at the lowest point on the tank.





# SLE



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	24614152
	54442045
	54764021
	54764020

N°	SLE 130	SLE 160	SLE 210	SLE 240	SLE 300
A01	497B5010	497B5010	497B5010	497B5010	497B5010
A02	497B0003	497B0005	497B0007	497B0009	497B0010
A03	39438027	39438039	39438046	39438047	39438047
A04	497B5002	497B5002	497B5002	497B5002	497B5002